



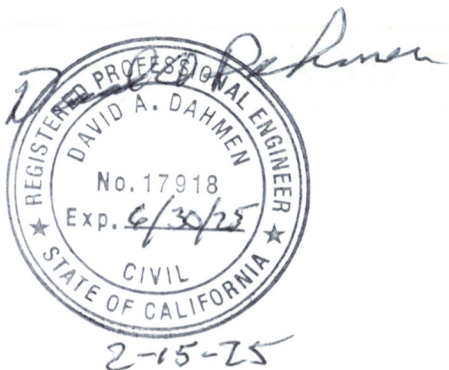
SEDCO PIER INC.
Ph. 951-674-4011 • Fax 951-674-5720
33320 Mission Trail • Wildomar, CA 92595
www.SedcoPier.com • info@sedcopier.com

INSTALLATION INSTRUCTIONS FOR BASE PADS

1. Base Pads are to be installed with the smooth side down and grid side up for both concrete and metal pier use. Both concrete pier (single and double stacked) and metal pier must be centered on pad.
2. Space piers per home manufactures installation instructions or local or state requirements.
3. The ground under the Base Pad must be leveled, evenly compacted, and free of any vegetation or objects that interfere with leveling.
4. To determine proper size Base Pad to install test the soil bearing capacity. A pocket penetrometer may be utilized to determine the soil bearing value.

General Notes

1. The maximum load of any intermediate soil value may be determined by the average of the next lowest and next higher soil values shown on cart.
2. Pad measurements are shown in nominal dimensions and may slightly vary.
3. In areas susceptible to frost heave, the Base Pad must be installed at the specified frost line or protected from the effects of frost by an alternate approved method (Frost Free Foundation and / or Frost Protected Shallow Foundation).



MOBILEHOME & ACCESSORY STRUCTURE BUILDING COMPONENT
HEALTH AND SAFETY CODE, DIVISION 13, PART 2
APPROVED

Approval does not authorize or approve any omission or deviation
from requirements of applicable State laws and regulations.

STATE OF CALIFORNIA
DEPARTMENT OF HOUSING AND COMMUNITY DEVELOPMENT
DIVISION OF CODES AND STANDARDS

By [Signature] Date 2/26/25
(signature)

BP NO. 20-08

This Approval Expires 5/26/27



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Base Pad 16x16x1

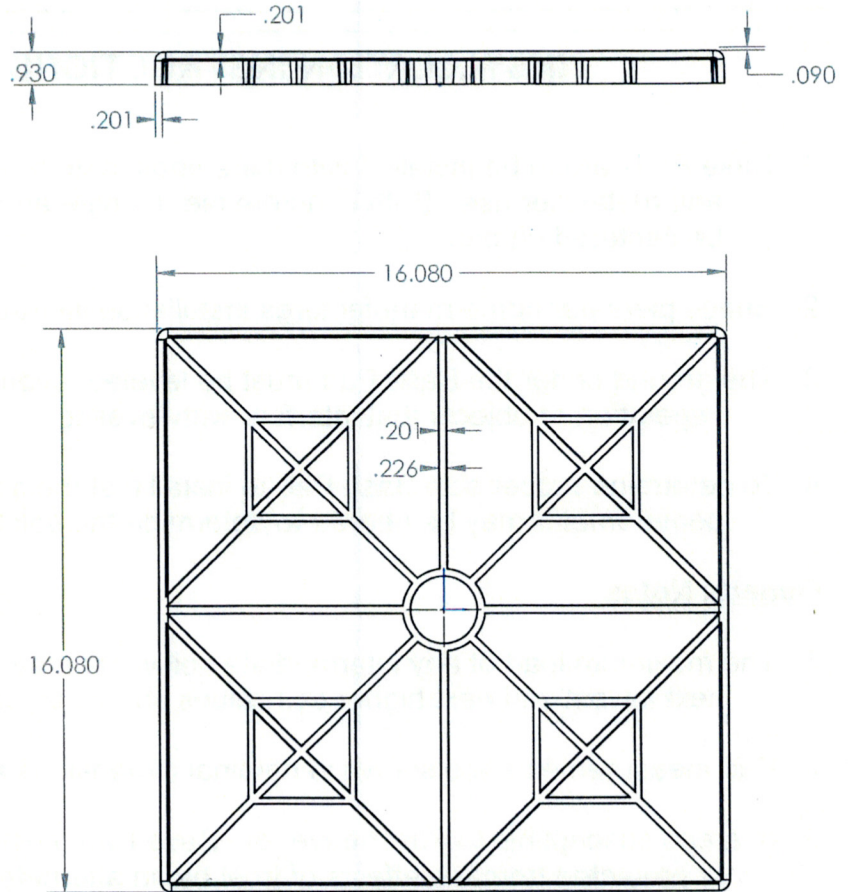
Max Pier Loads PSF

Soil Capacity (psf)	Design Load (lb)
1000	1778
1500	2667
2000	3556
3000	5333

Can be used with concrete blocks or steel piers
Secure metal piers to pad with:
4 - #14x1-1/2" screws or
4 - #10x1-1/2" screws

Label Molded in Pad

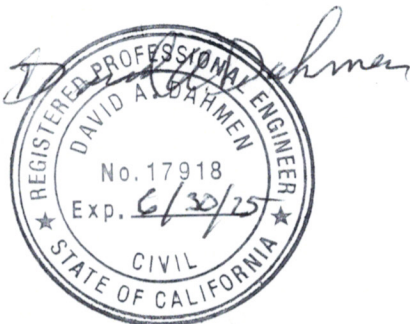
- 1) Model # BP1616
- 2) Smooth Side Down
- 3) Installer responsible for determining soil bearing loads and capacities
- 4) Manufactured by Sedco Pier Inc.
- 5)  **TWINING CONSULTING** Listing #1355
- 6) It is permissible to double stack the  under the concrete block or steel piers used for support of manufactured homes or commercial modular buildings. Both pads are to be placed smooth side down. Secure the pads together with 4-#14x1-1/2" screws or 4-#10x1-1/2" screws approximately 2" from the corners.



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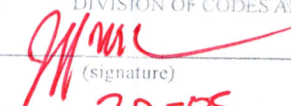


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By  Date 2/26/25
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BP NO. 20-05

This Approval Expires 2/28/27



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Base Pad 18x18x1

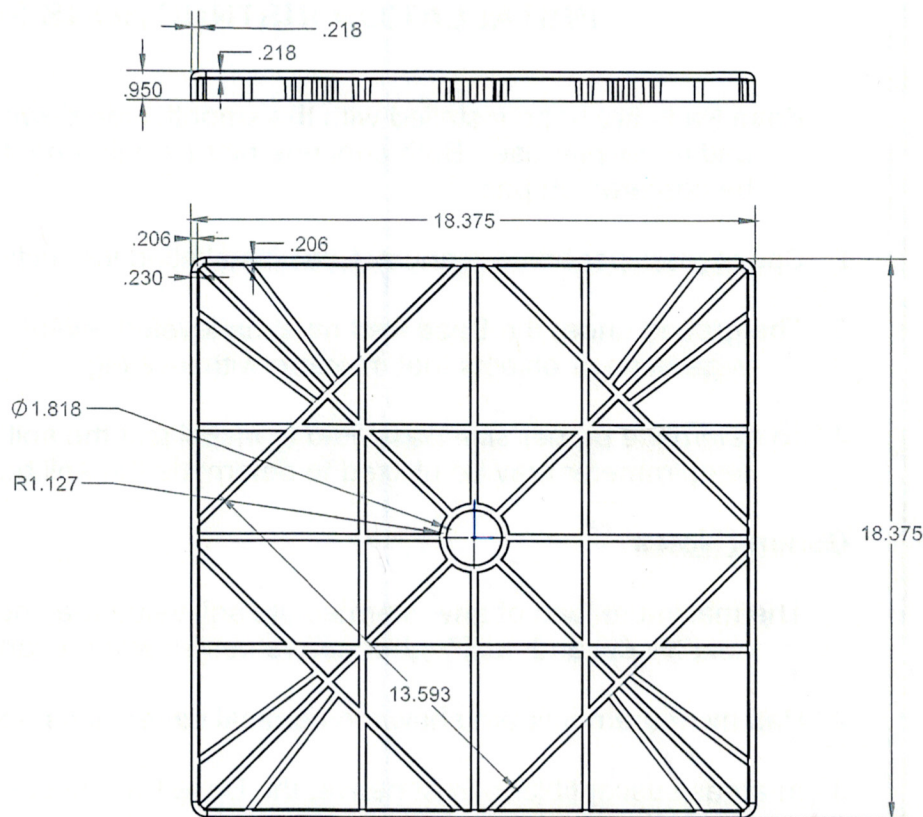
Max Pier Loads PSF

Soil Capacity (psf)	Design Load (lb)
1000	2377
1500	3565
2000	4753
3000	7130

Can be used with concrete blocks or steel piers
Secure metal piers to pad with:
4 - #14x1-1/2" screws or
4 - #10x1-1/2" screws

Label Molded in Pad

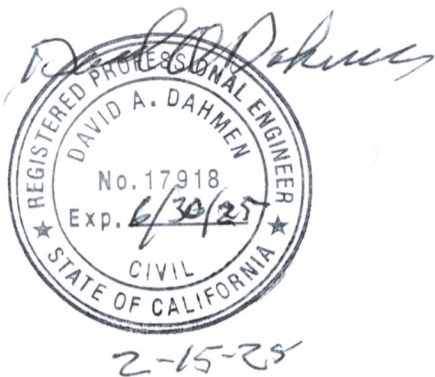
- 1) Model # BP1818
- 2) Smooth Side Down
- 3) Installer responsible for determining soil bearing loads and capacities
- 4) Manufactured by Sedco Pier Inc.
- 5)  **TWINING CONSULTING** Listing #1355
- 6) It is permissible to double stack the  under the concrete block or steel piers used for support of manufactured homes or commercial modular buildings. Both pads are to be placed smooth side down. Secure the pads together with 4-#14x1-1/2" screws or 4-#10x1-1/2" screws approximately 2" from the corners.



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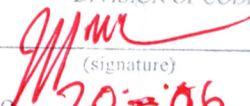


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By  Date 2/26/25
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BP NO. 20-06

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Base Pad 17x23x1

Max Pier Loads PSF

Soil Capacity (psf)	Design Load (lb)
1000	2720
1500	4080
2000	5440
3000	8146

Can be used with concrete blocks or steel piers
Secure metal piers to pad with:
4 - #14x1-1/2" screws or
4 - #10x1-1/2" screws

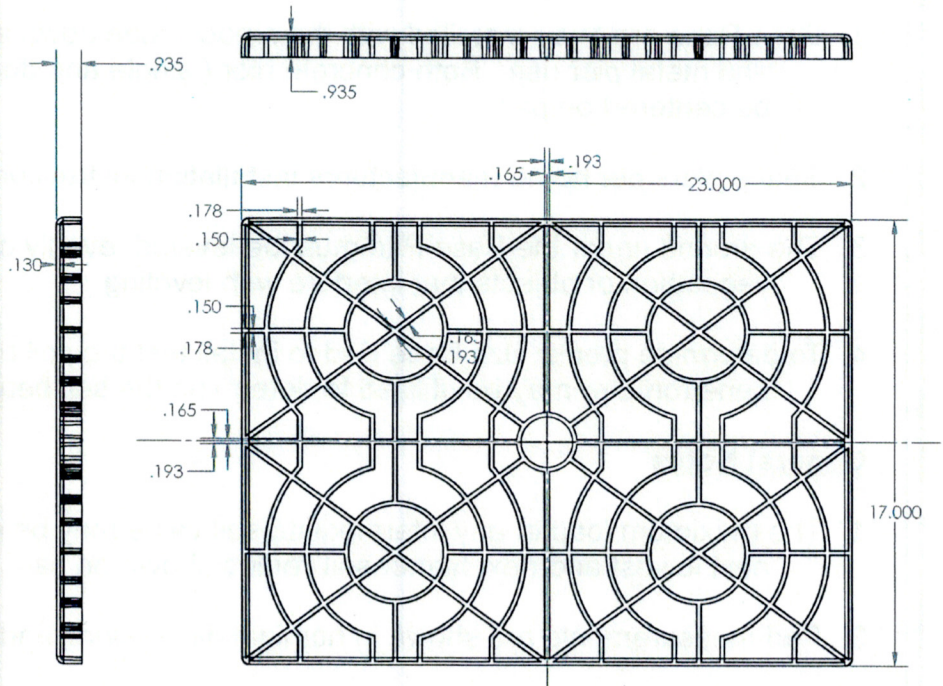
Label Molded in Pad

- 1) Model # BP1723
- 2) Smooth Side Down
- 3) Installer responsible for determining soil bearing loads and capacities
- 4) Manufactured by Sedco Pier Inc.



- 5) **TWINING CONSULTING** Listing #1355

- 6) It is permissible to double stack the **BASE PAD** under the concrete block or steel piers used for support of manufactured homes or commercial modular buildings. Both pads are to be placed smooth side down. Secure the pads together with 4-#14x1-1/2" screws or 4-#10x1-1/2" screws approximately 2" from the corners.



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By (signature) Date 2/26/25

BP NO 20-09

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Base Pad 20x20x1

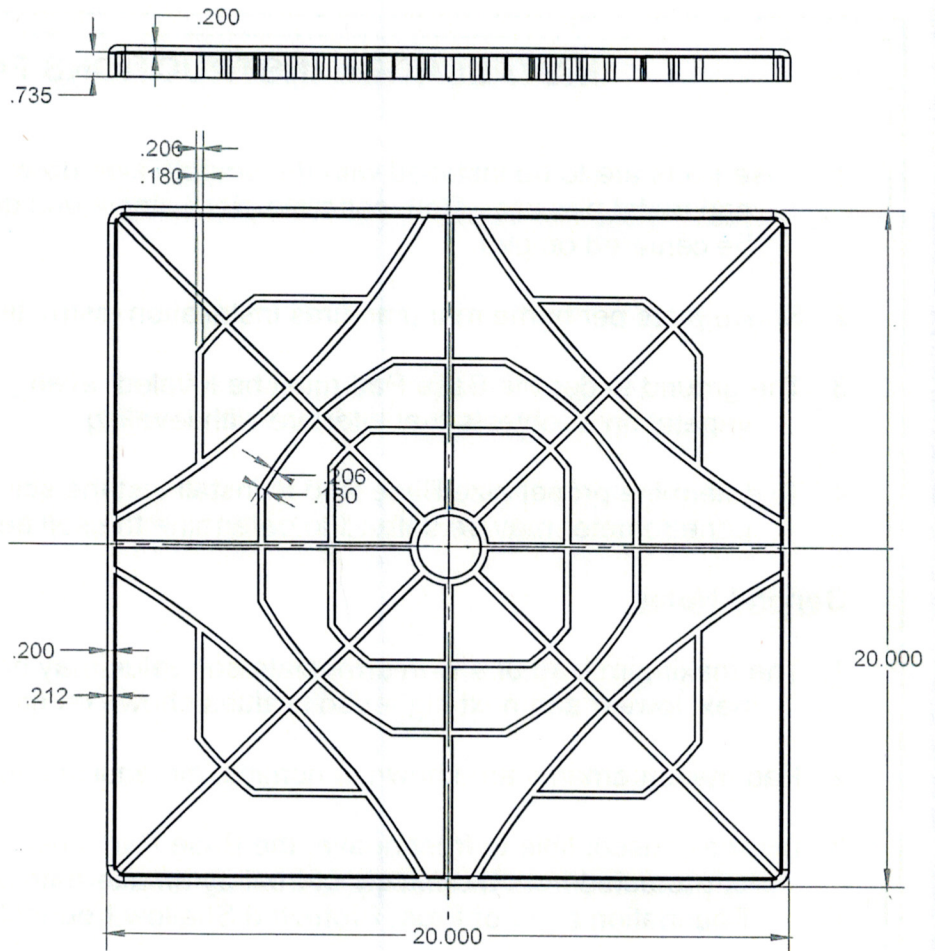
Max Pier Loads PSF

Soil Capacity (psf)	Design Load (lb)
1000	2778
1500	4167
2000	5556
3000	8333

Can be used with concrete blocks or steel piers
Secure metal piers to pad with:
4 - #14x1-1/2" screws or
4 - #10x1-1/2" screws

Label Molded in Pad

- 1) Model # BP2020
- 2) Smooth Side Down
- 3) Installer responsible for determining soil bearing loads and capacities
- 4) Manufactured by Sedco Pier Inc. 
- 5)  **TWINING CONSULTING** Listing #1355
- 6) It is permissible to double stack the  under the concrete block or steel piers used for support of manufactured homes or commercial modular buildings. Both pads are to be placed smooth side down. Secure the pads together with 4-#14x1-1/2" screws or 4-#10x1-1/2" screws approximately 2" from the corners.



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By  (signature) Date 2/26/25

BP NO. 20-07

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Base Pad 24x24x1

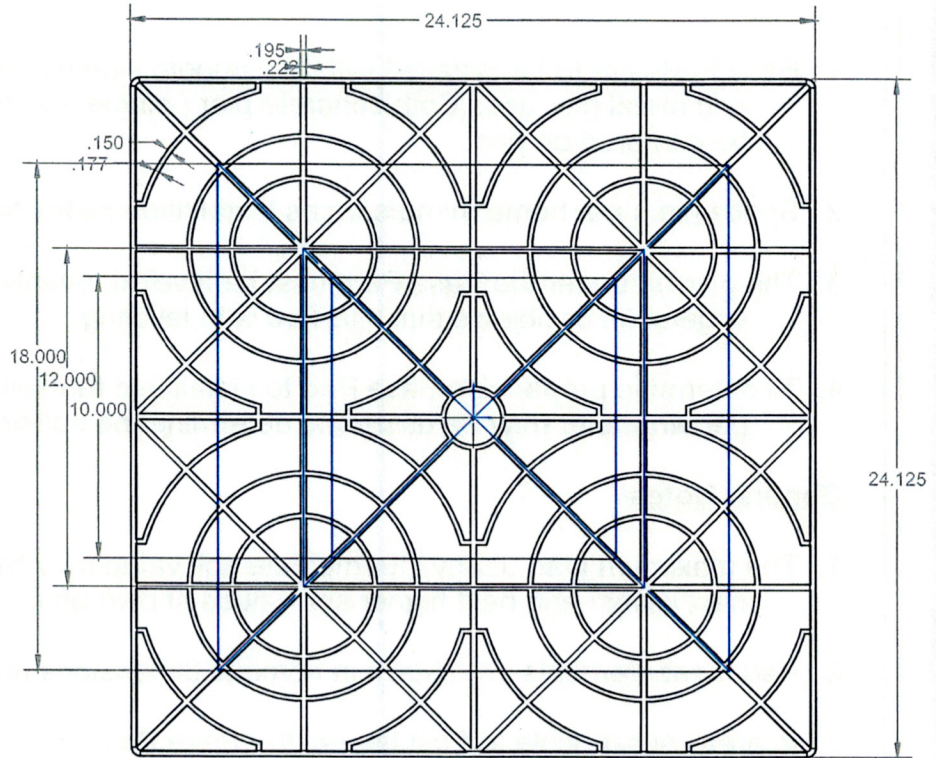
Max Pier Loads PSF

Soil Capacity (psf)	Design Load (lb)
1000	4000
1500	6000
2000	8000
3000	12000

Can be used with concrete blocks or steel piers
Secure metal piers to pad with:
4 - #14x1-1/2" screws or
4 - #10x1-1/2" screws

Label Molded in Pad

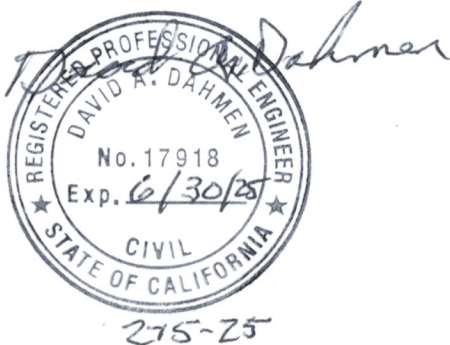
- 1) Model # BP2424
- 2) Smooth Side Down
- 3) Installer responsible for determining soil bearing loads and capacities
- 4) Manufactured by Sedco Pier Inc. 
- 5)  **TWINING CONSULTING** Listing #1355
- 6) It is permissible to double stack the  under the concrete block or steel piers used for support of manufactured homes or commercial modular buildings. Both pads are to be placed smooth side down. Secure the pads together with 4-#14x1-1/2" screws or 4-#10x1-1/2" screws approximately 2" from the corners.



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